

ABSTRACT OF THE DISCLOSURE

An expander roll that has a plurality of metallic, cylindrical roll members is constructed to obtain sufficient liquidtightness, wherein a gap-facing concave portion 19 is formed in the outer circumferential surface of a ring-shaped elastic packing 17 with which a gap 18 between adjoining, cylindrical roll members 6A and 6B is closed, in addition, a required number of concave portions 21 are formed in both side parts of the gap-facing concave portion 19 so as to form pleat-like portions 22 and the outer circumferential surface of the pleat-like portion 22 is fixed to the inner circumferential surfaces of the cylindrical roll members 6A and 6B on the same side as the side of the outer circumferential surface of the pleat-like portion 22.